

# Bendable Differential Power Processing Converter for Curved Photovoltaic Panels

Ibaraki University

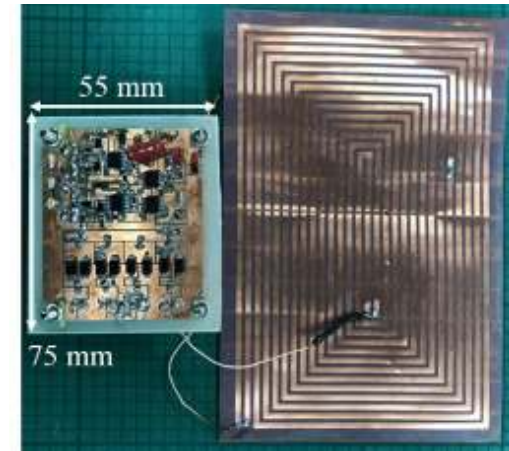
Keito Aikawa, Hayato Sato, Masatoshi Uno

## Highlights

- Propose novel differential power processing converter (DPP) using the flexible transformer
- Eliminated the mismatch issues due to curved photovoltaic panels
- Improved extractable power by 4.7% with proposed DPP converter

# Outline

- ◆ Background
  - Characteristics and mismatch issues of curved photovoltaic panels
  - Conventional DPP converter
- ◆ Proposed DPP Converter
  - Features and operation
- ◆ Flexible Transformer
  - Design method and evaluation
- ◆ Experimental Results
- ◆ Conclusion



Prototype



Flexible panel

# Background

# Characteristics and Issues of Curved Photovoltaic Panels

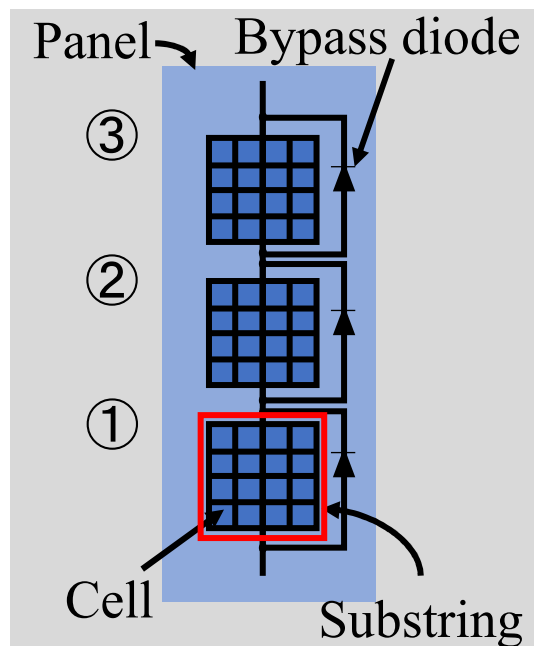


Curved solar roofs  
(PHEV)

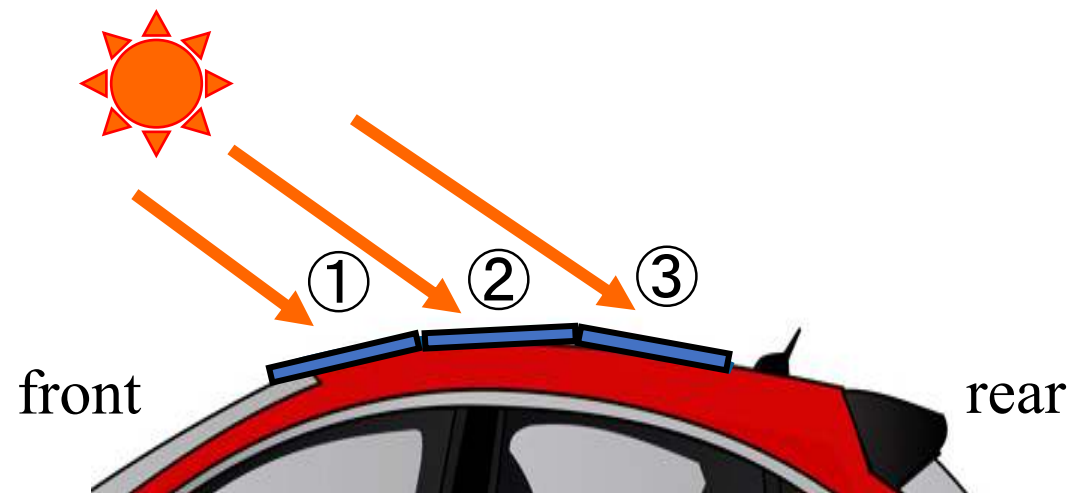


Flexible panel

- Bendable, lightweight
- Wide range of applications

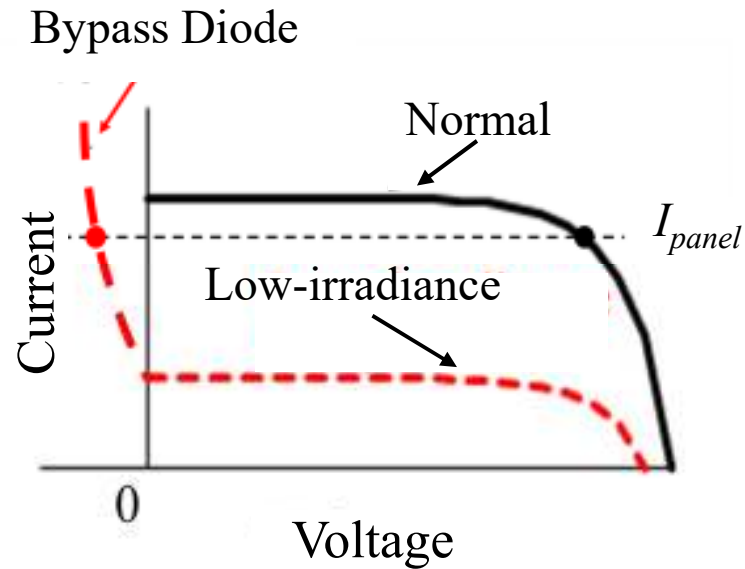
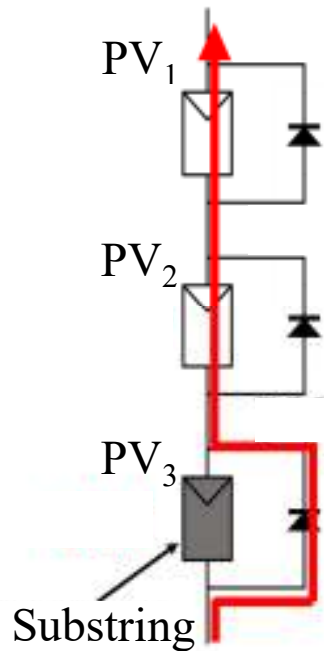


Configuration of PV panels

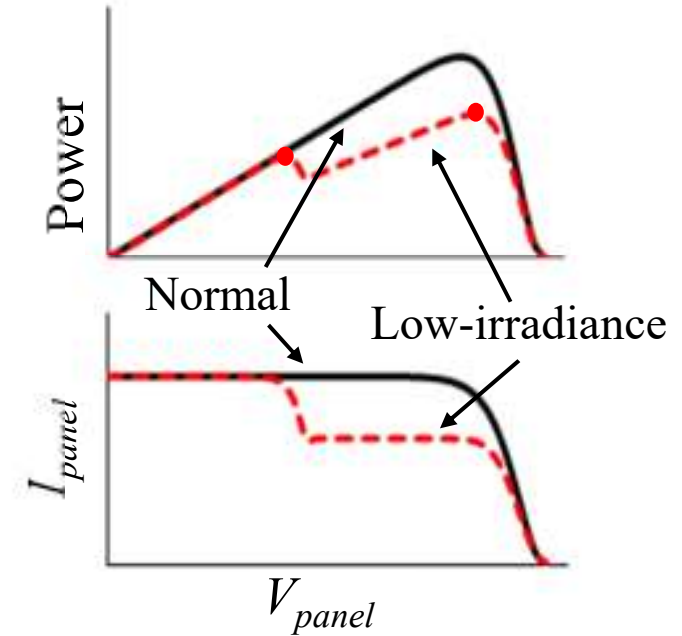


Mismatched sub-string characteristics  
due to uneven irradiance

# Characteristics and Issues of Curved Photovoltaic Panels



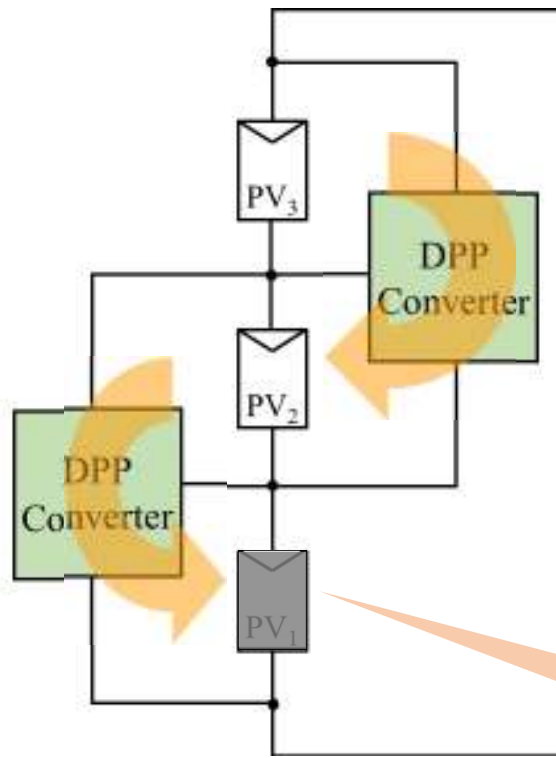
Substring characteristics



Panel characteristics

- Significant power reduction
- Occurrence of multiple maximum power points (MPPs)

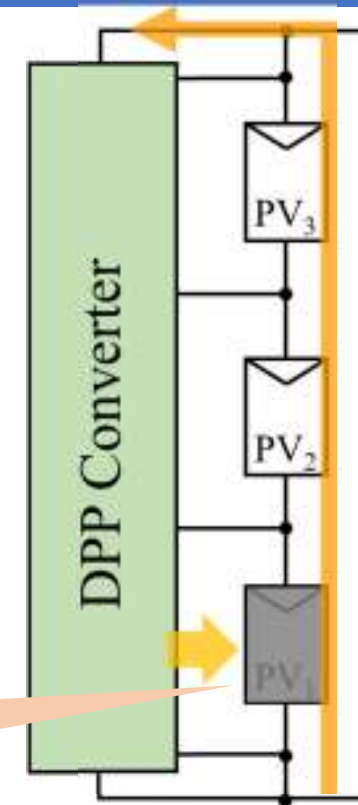
# Differential Power Processing (DPP) Converter



Adjacent substring-to-substring

- Complex system
- Collective power conversion loss

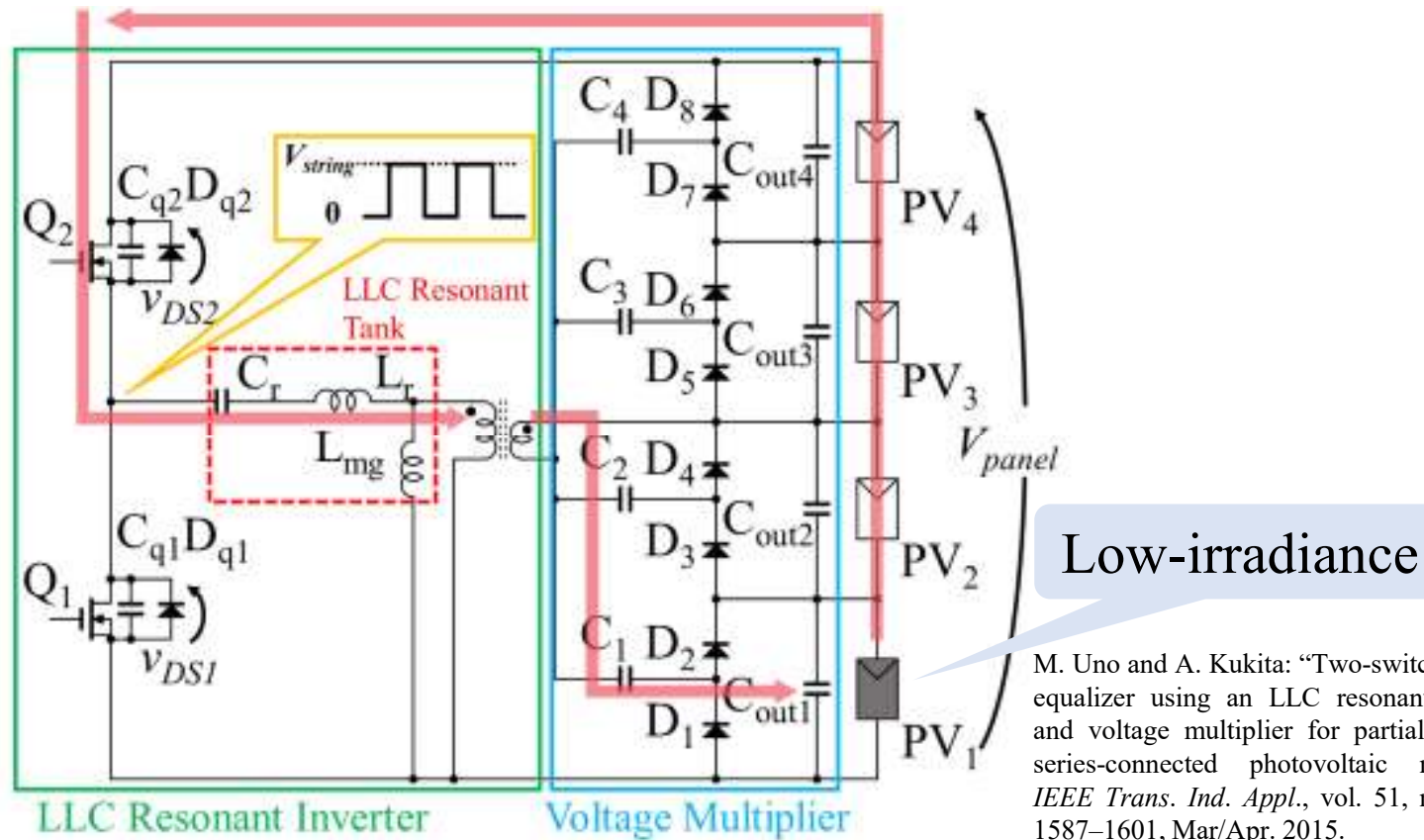
Low-irradiance



Panel-to-substring

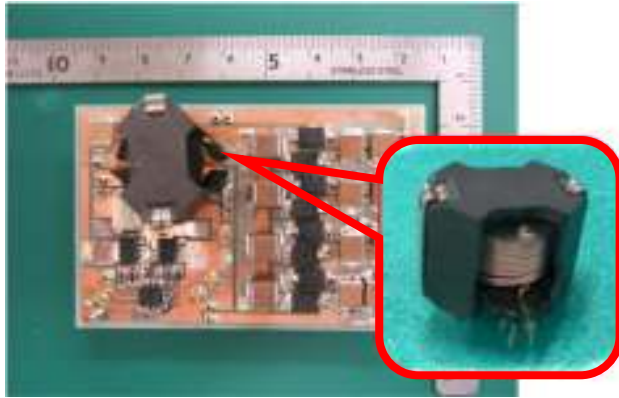
- Simply system
- High power conversion efficiency

# Conventional DPP Converter



- Combination of LLC resonant inverter and voltage multiplier (VM)
- Automatic current supply to low-irradiance substrings

# Issues and Solutions of Conventional DPP Converter



Transformer

Impaired PV panel's shape



Flexible transformer

Larger copper losses  
due to increased  $i_{Lmg}$

G.K.Y. Ho, C. Zhang, B.M.H. Pong, and S.Y.R. Hui, "Modeling and analysis of the bendable transformer," *IEEE Trans. Power Electron.*, vol. 31, no. 9, pp. 6450–6460, Sep. 2016.

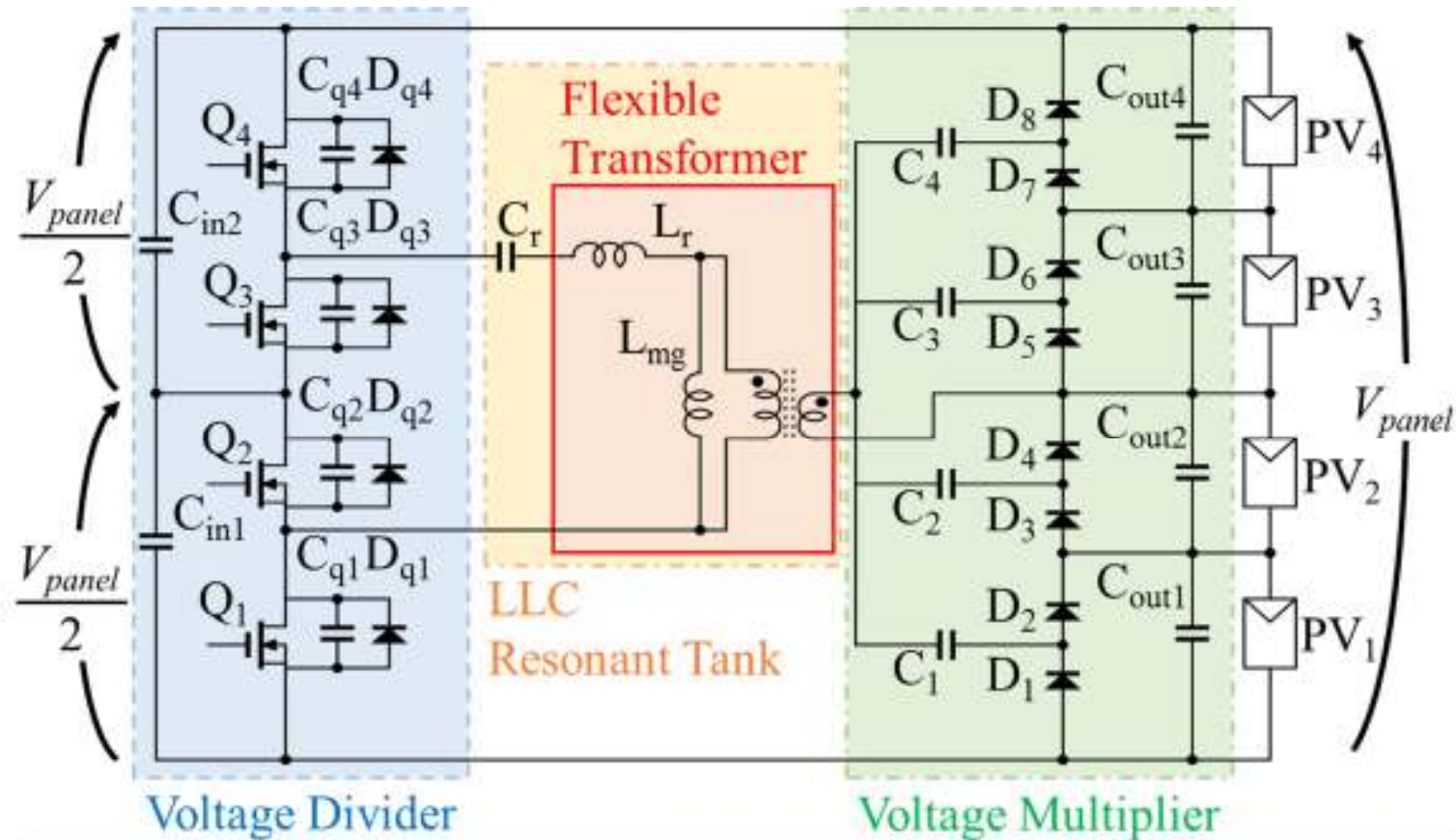
Novel DPP converter using a flexible transformer

- Operation at high frequency
- Low voltage stress of transformer



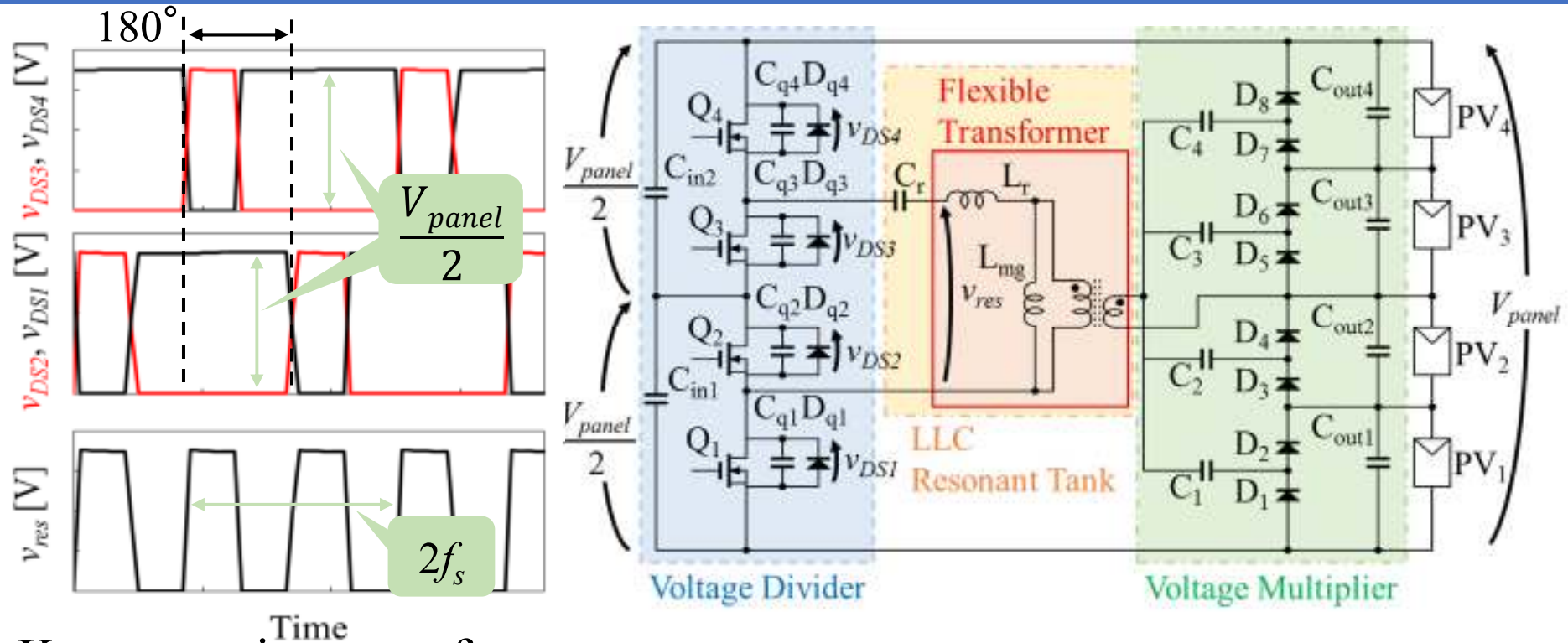
# Proposed DPP Converter

# Proposed DPP Converter



- LLC resonant VM with a voltage divider (VD)
- Similar the basic operation principle to that of conventional DPP converter

# Features

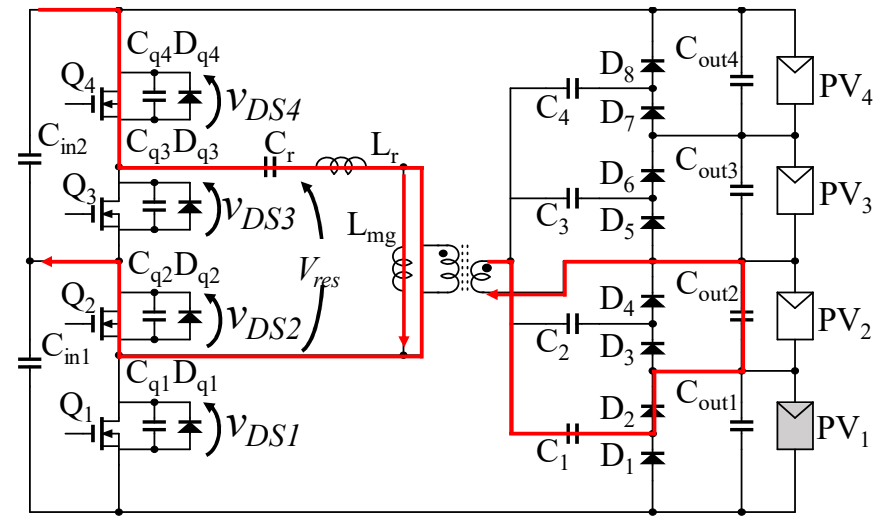
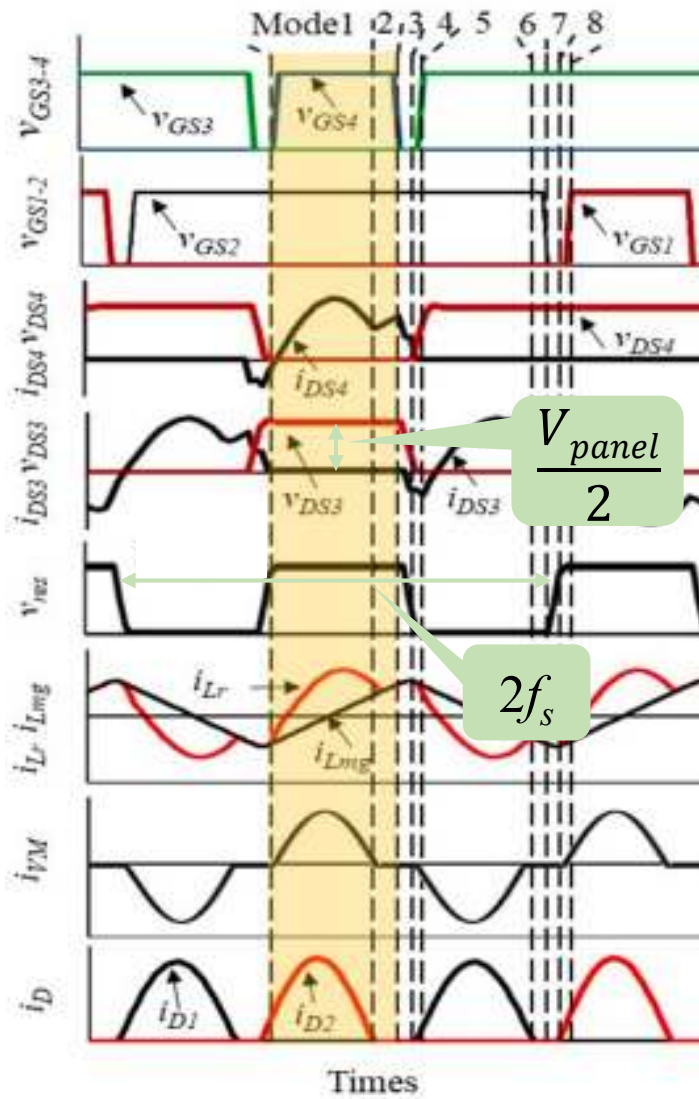


Key operation waveforms

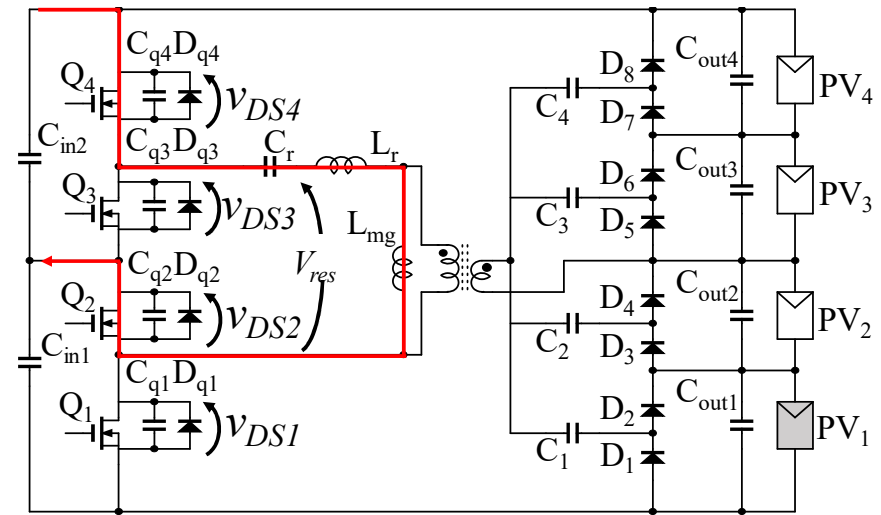
- Transformer operates at doubled switching frequency  $f_s$
- Halved voltage stresses of switches and transformer
- ZVS operation

Allowing of using flexible transformer

# Operation under Mismatched Conditions

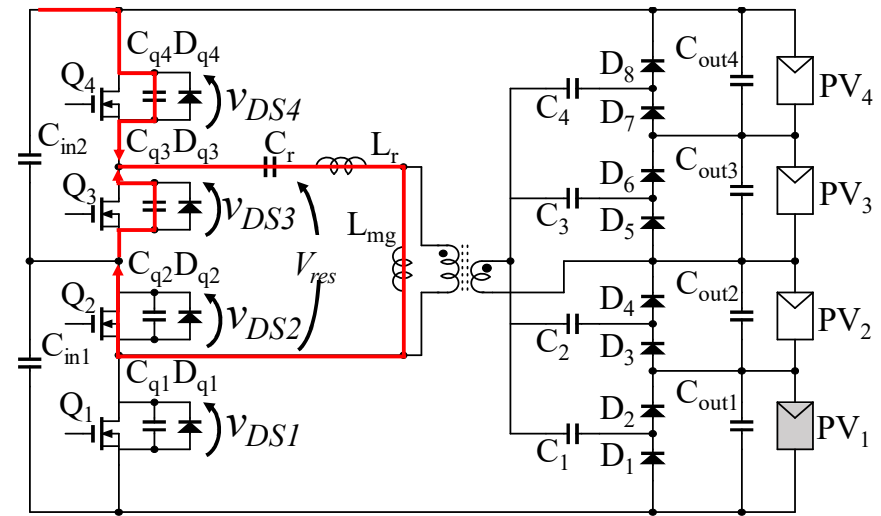
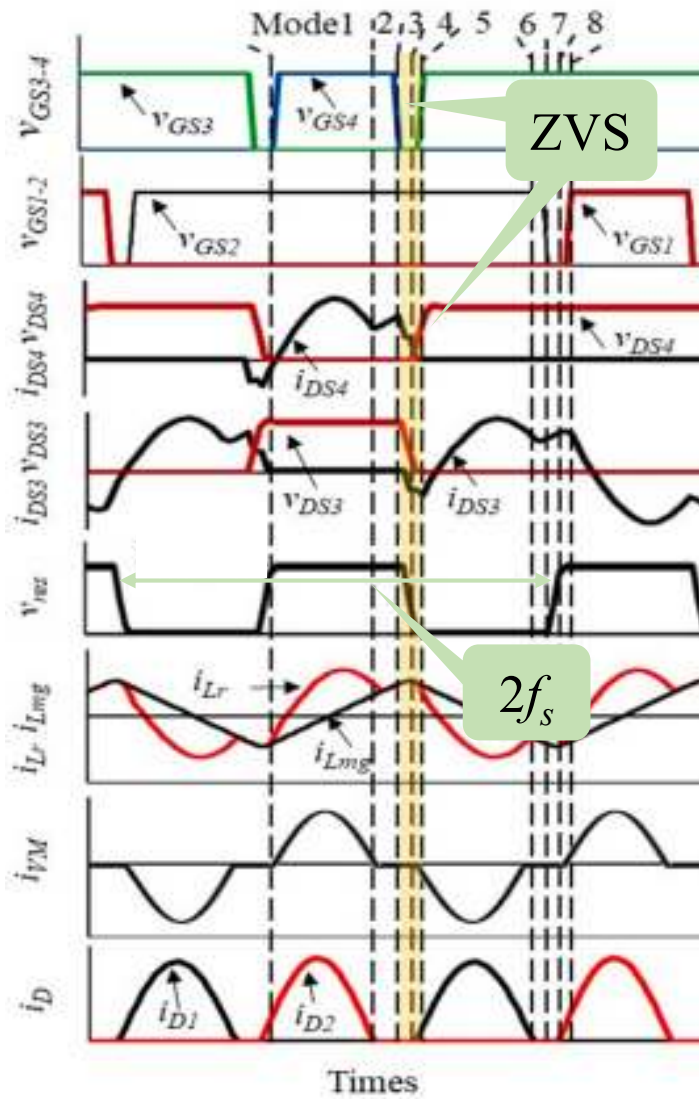


Mode 1

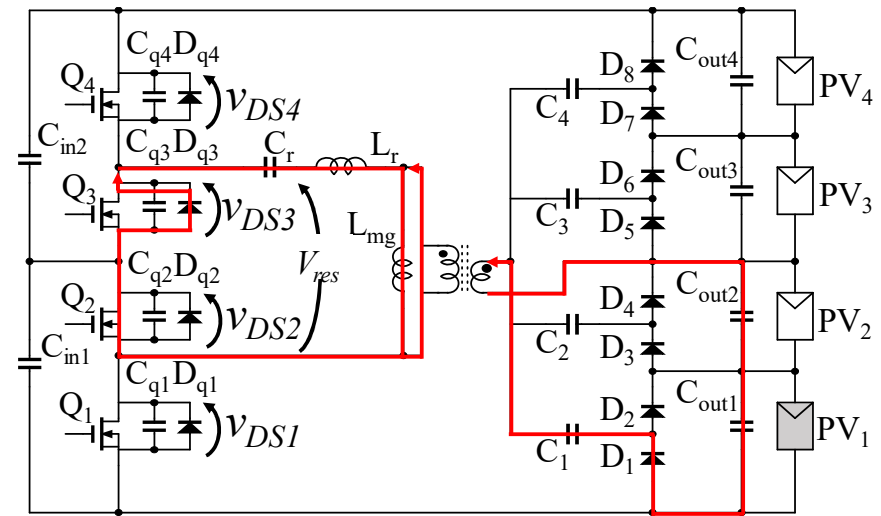


Mode 2

# Operation under Mismatched Conditions



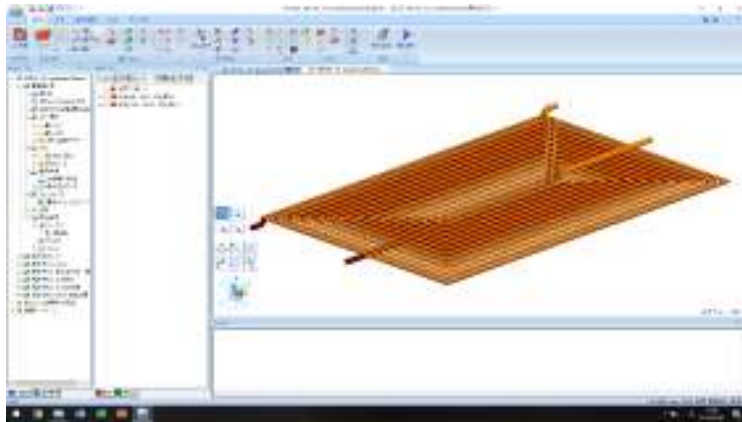
Mode 3



Mode 4

# Flexible Transformer

# Design Method



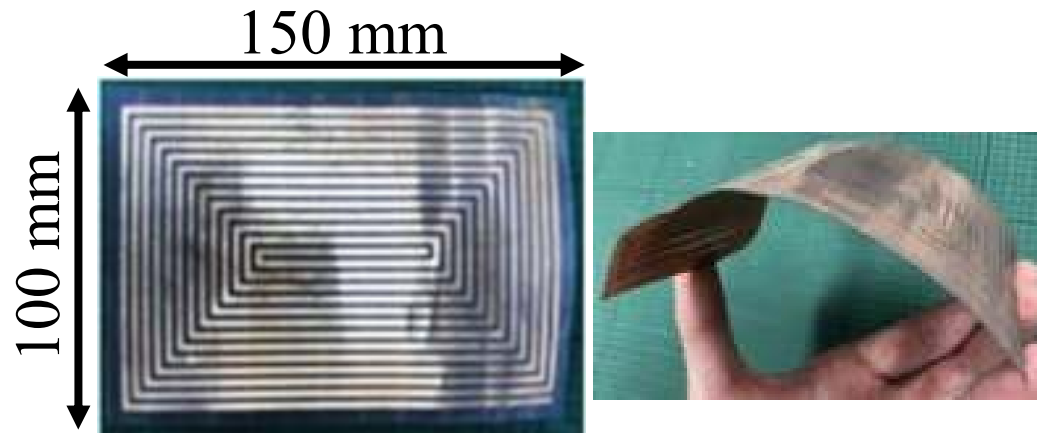
$P$  : Pattern width  
 $S$  : Interval  
between patterns  
 $T$  : copper foil  
thickness

Numerical analysis using FEMTET®

## Design Constraint

- Size limitation : 150 mm × 100 mm
- Upper frequency limitation due to using silicon MOSFETs
- Influence of skin effect and proximity effect

# Prototype Evaluation



Prototype of flexible transformer

## Outline of prototype

	Primary	Secondary
$P$ [mm]	2.0	2.0
$S$ [mm]	1.5	1.3
$T$ [ $\mu\text{m}$ ]	35	35
Number of turns	13	7 (2 parallel)
Total thickness [ $\mu\text{m}$ ]	300	

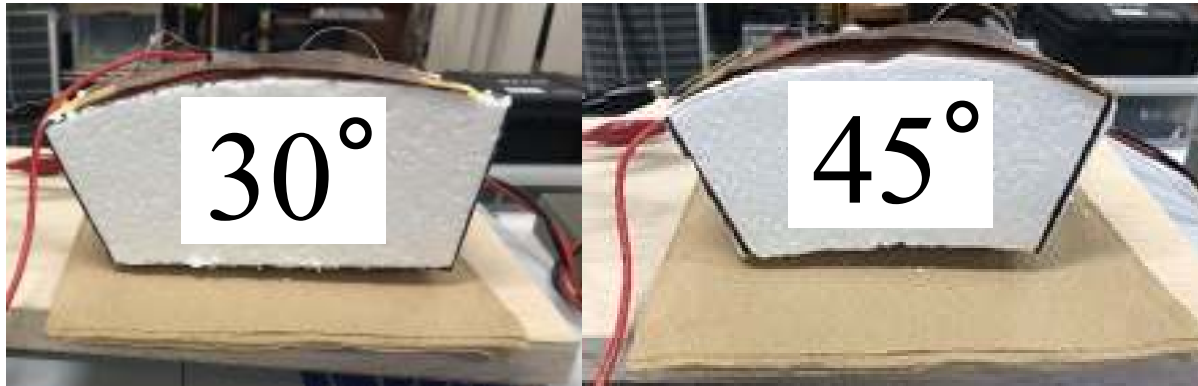
## Key parameters

	Theoretical	Measured
$L_{mg}$ [ $\mu\text{H}$ ]	10.6	11.5
$L_r$ [ $\mu\text{H}$ ]	0.83	1.48
$R_{Tp}$ [ $\Omega$ ]	2.83	2.68
$R_{Ts}$ [ $\Omega$ ]	0.77	0.67

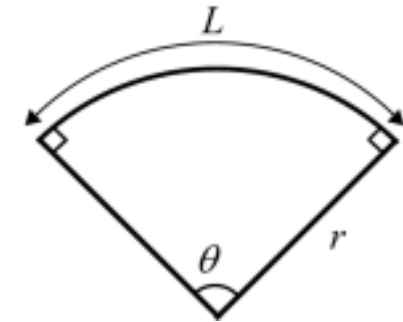
- Made of copper foil and insulated plastic
- Operating frequency of transformer : 600 kHz



# Bending of the Flexible Transformer



Styrene foam supporters



$L$  : Arc length

$r$  : Radius

$\theta$  : Bending angle

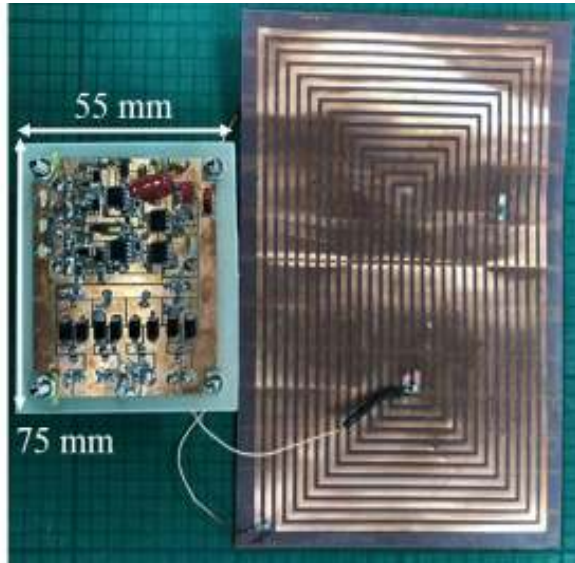
Measured key parameters

	0° (Flat)	30°	45°
$L_{mg}$ [ $\mu\text{H}$ ]	11.5	11.4	11.3
$L_r$ [ $\mu\text{H}$ ]	1.48	1.46	1.45
$R_{Tp}$ [ $\Omega$ ]	2.68	2.70	2.73
$R_{Ts}$ [ $\Omega$ ]	0.67	0.68	0.70

Independent on bending angles

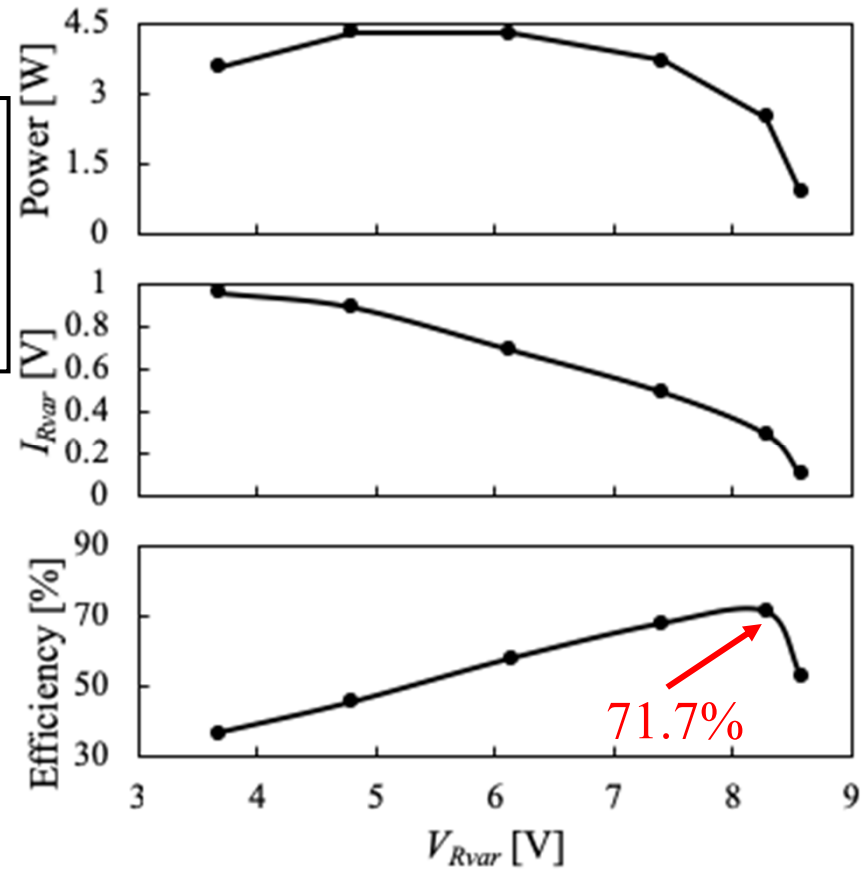
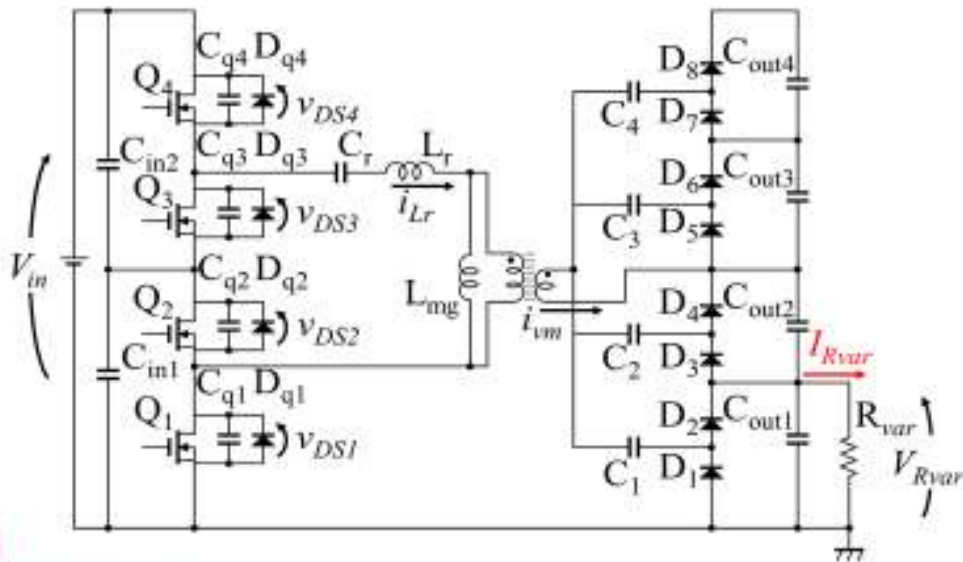
# Experimental Results

# Output Characteristics



Experimental setup  
 $V_{in} = 36\text{ V}$   
 (MPP voltage)  
 $f_s = 300\text{ kHz}$

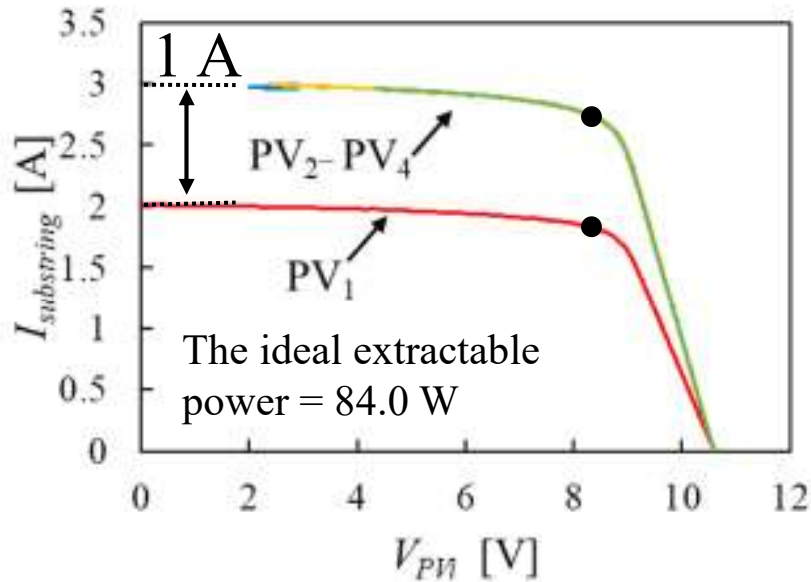
Prototype



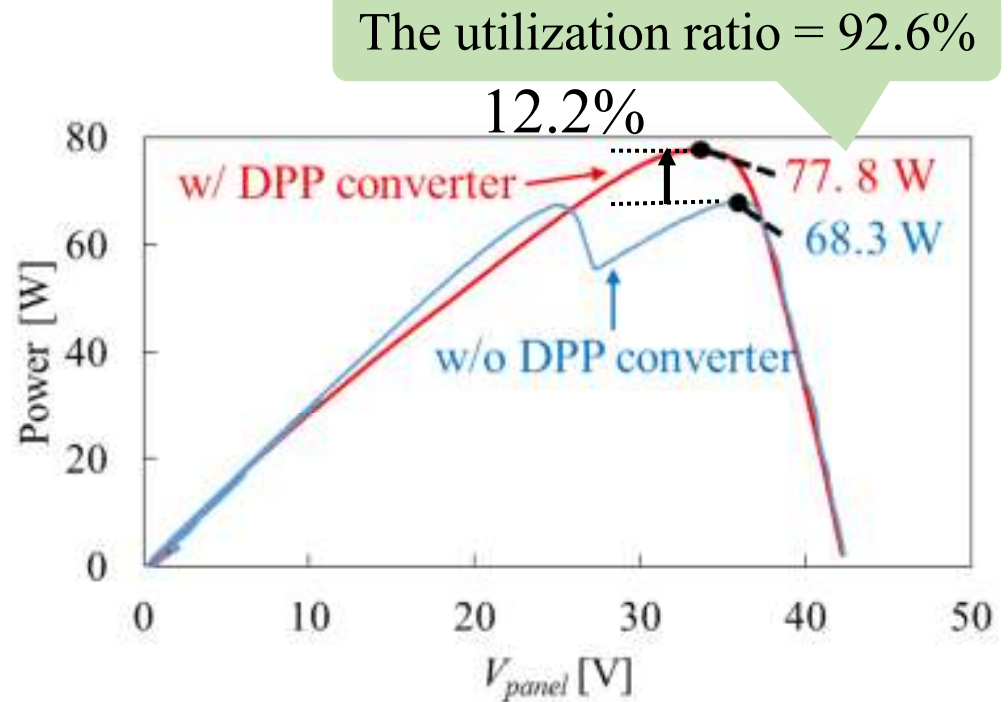
Power conversion efficiency

Adverse effects due to Joule loss of winding resistance

# Laboratory Experiment



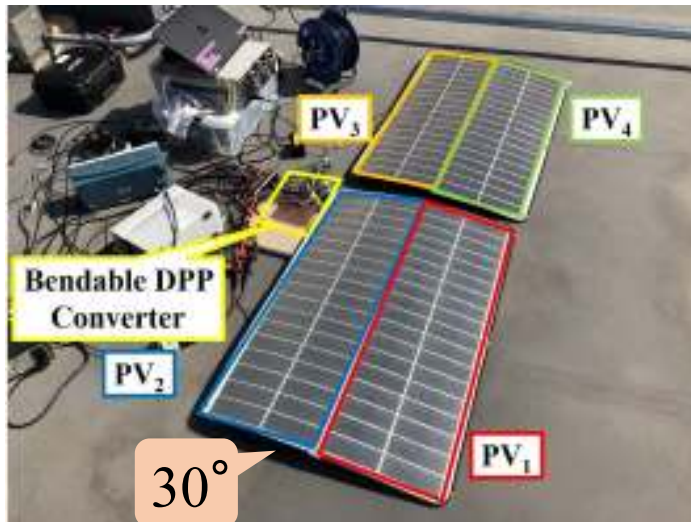
$I$ - $V$  characteristics of substrings under mismatched condition



$P$ - $V$  characteristics with/without DPP converter

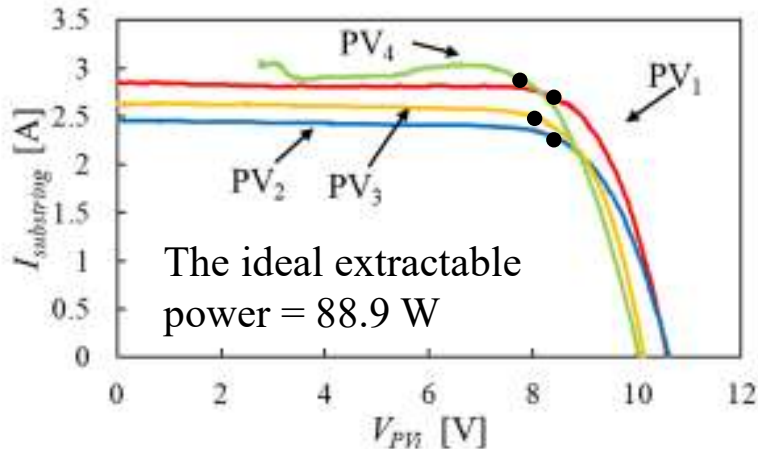
Eliminated the mismatch issues with the proposed DPP converter

# Field Test



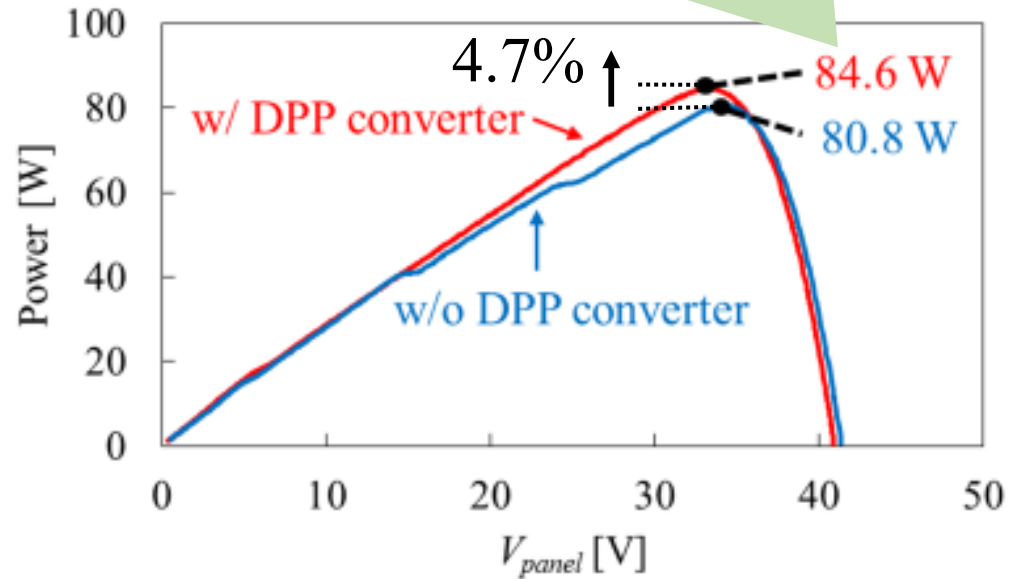
Field test setup

(Ibaraki, Japan, at 11:50 on February 24th)



$I$ - $V$  characteristics of substrings under mismatched condition

The utilization ratio = 95.2%



$P$ - $V$  characteristics of panel

Confirmed the effectiveness of proposed DPP converter

# Conclusion

- The bendable DPP converter using flexible transformer has been proposed to eliminate mismatch issues in curved PV panels
- The proposed DPP converter can flexibly be applied to curved PV panels
- Experimental results demonstrated increased energy yield, and local MPPs disappeared

## Future works

Employing GaN devices to increase the switching frequency and miniaturize the prototype